

140 Motor Grader

Technical Specifications

Configurations and features may vary by region. Please consult your Cat® dealer for availability in your area.

Table of Contents

Engine	Drawbar Circle Moldboard
Powertrain	Standards
Hydraulic System2	Sound Standards
Operating Specifications	Air Conditioning System
Operating Weight – U.S. EPA Tier 3/Stage IIIA Equivalent	Rear Ripper/Scarifer
Operating Weight – U.S. EPA Tier 4 Final/Stage V	Scarifer
Electrical	Blade Range (Non-AWD)
Service Refill Capacities	Blade Range (AWD)
Circle	Dimensions
Moldboard4	Optional Tire Arrangements



Engine		
Engine Model	Cat® C7.1	
Net Engine Power Range (Tandem)		
ISO 9249:2007/SAE J1349	94-174 Kw	126-233 hp
Net Engine Power Range (AWD)		
ISO 9249:2007/SAE J1349	98-194 Kw	131-260 hp
Bore	105 mm	4.1in
Stroke	135 mm	5.3 in
Displacement	7.01 L	1.9 gal
Torque Rise (Tandem)	29%	
Torque Rise (AWD)	28%	
Maximum Torque (Tandem)	1070 N•m	789.2 lbf-ft
Maximum Torque (AWD)	1159 N•m	854.9 lbf-ft
Derating Altitude (Tandem)	4500 m	14,764 ft
Derating Altitude (AWD)	3000 m	9,843 ft
Rated Speed	2,000 rpm	
Number of Cylinders	6	
Idle Speed		
High Idle Speed	2,150 rpm	
Low Idle Speed (1F-8F and 1R-6R)	800 rpm	
Low Idle Speed (Hibernate 7 finish gear)	750 rpm	
Maximum Altitude at Full Power	4500 m	14,764 ft
Non-AWD	4500 m	14,764 ft
AWD	3000 m	9,843 ft

- Advertised power is tested per the specified standard in effect at the time of manufacture.
- See page 10 for Environmental Declarations and Sustainability information.
- Net Power is tested per ISO 9249:2007 and SAE J1349 standards in effect at the time of manufacture.
- Net power available at the flywheel when the engine is equipped with fan, air cleaner, aftertreatment, and alternator with engine speed at 2,000 rpm.
- Cat diesel engines are required to use ULSD (ultra-low sulfur diesel fuel with 15 ppm of sulfur or less) or ULSD blended with the following lower-carbon intensity fuels** up to:
 - ✓ 20% biodiesel FAME (fatty acid methyl ester)***
 - \checkmark 100% renewable diesel, HVO (hydrotreated vegetable oil) and GTL (gas-to-liquid) fuels
- Refer to guidelines for successful application. Please consult your Cat dealer or "Caterpillar Machine Fluids Recommendations" (SEBU6250) for details.
- * Engines with no aftertreatment devices can use higher blends, up to 100% biodiesel (for use of blends higher than 20% biodiesel, consult your Cat dealer).
- ** Tailpipe greenhouse gas emissions from lower-carbon intensity fuels are essentially the same as traditional fuels.

Powertrain			
Forward/Reverse Gears	9 Forward/6 Reverse including finish gear		
Transmission	Direct Drive Powershift		
High Idle Speed	2,150 rpm		
Low Idle Speed	800 rpm		
Air Cleaner	Dry		
Brakes	Type System		
Service	Dual Circuit I	Hydraulic	
Service, Surface Area – Gross area per machine	23,000 cm ²		
Service, Surface Area – Net Area (accounting for grooves)	16,370 cm ²		
Parking	Spring Apply Hydraulic Release		
Secondary	Dual Circuit Hydraulic		
Hydraulic System			
Type (Implement/Steering/Brake)	Closed – Cent	er	
Type (AWD)	Closed – Center		
Circuit Type	Parallel		
Pump Type	Variable Piston		
Pump Output	24,150 kPa at 2,000 rpm	3,503 psi at 2,000 rpm	
System Flow for Implements, Steering, and Brake Pump			
74cc	0-148 L/min	0-39.09 gal/min	
100cc (if equipped with reversing fan)	0-200 L/min	0-52.83 gal/min	
Maximum System Pressure	25500 kPa	3698 psi	
Reservoir Tank Capacity	60 L	15.85 gal	
Standby Pressure	5000-6000 kPa	725-870 psi	

^{*}Pump output measured at 2,000 rpm rated speed

Operating Specifications			
Top speed forward	48.3 km/h	30.1 mph	
Top speed reverse	38.1 km/h	23.7 mph	
Turning Radius, Outside Front Tires	7.5 m	295.3 in	
Steering Range	50° Left and Right		
Articulation Angle	20° Left and Right		
Front Wheel Lean	18° Left and R	ight	
Total Oscillation	32°		
Total Oscillation*	32°		
Forward			
Finish Gear (FG)	3.0 km/h	1.9 mph	
1st	4.1 km/h	2.6 mph	
2nd	5.6 km/h	3.5 mph	
3rd	8.2 km/h	5.1 mph	
4th	11.3 km/h	7.0 mph	
5th	17.7 km/h	11.0 mph	
6th	24.1 km/h	15.0 mph	
7th	33.2 km/h	20.6 mph	
8th	48.3 km/h	30.1 mph	
Reverse		,	
1st	3.3 km/h	2.0 mph	
2nd	6.1 km/h	3.8 mph	
3rd	8.9 km/h	5.5 mph	
4th	14.0 km/h	8.7 mph	
5th	26.2 km/h	16.3 mph	
6th	38.1 km/h	23.7 mph	

[•] Machine speed measured at 2,150 rpm with 14.00R24 radial tires, no slip

Operating Weight – U.S. EPA Tie	r 3/Stage III	A Equivalent
Weight, Typically Equipped, Lever	18 748 kg	41,332.3 lb
Configuration, Tandem (Non-AWD)		
Front Axle:	5238 kg	11,547.8 lb
Rear Axle:	13 510 kg	29,784.5 lb
Weight, Typically Equipped, Joystick	19 040 kg	41,976.0 lb
Configuration, Tandem (Non-AWD)		
Front Axle:	5315 kg	11,717.6 lb
Rear Axle:	13 725 kg	30,258.4 lb
Weight, Typically Equipped, Joystick	19 516 kg	43,025.4 lb
Configuration (AWD)		
Front Axle:	5470 kg	12,059.3 lb
Rear Axle:	14 046 kg	30,966.1 lb

Operating Weight – U.S. EPA Tier 4 Final/Stage V			
Weight, Typically Equipped, Lever Configuration, Tandem (Non-AWD)	19 127 kg	42,167.8 lb	
Front Axle:	5425 kg	11,960.1 lb	
Rear Axle:	13 702 kg	30,207.7 lb	
Weigh, Typically Equipped, Lever Configuration (AWD)	19 631 kg	43,278.9 lb	
Front Axle:	5579 kg	12,299.6 lb	
Rear Axle:	14 052 kg	30,979.4 lb	
Weight, Typically Equipped, Joystick Configuration, Tandem (Non-AWD)	19 297 kg	42,542.6 lb	
Front Axle:	5345 kg	11,783.7 lb	
Rear Axle:	13 952 kg	30,758.91b	
Weight, Typically Equipped, Joystick Configuration (AWD)	19 730 kg	43,497.2 lb	
Front Axle:	5495 kg	12,114.4 lb	
Rear Axle:	14 235 kg	31,382.8 lb	

^{*} Typically equipped operating weight is calculated with full fuel tank, coolant, lubricants, operator, push block, transmission guard, rear ripper/scarifier, 14.0R24 tires on multi-piece rims, and other equipment.

Electrical	
Starting System Type	Direct Electric
Heavy Duty Battery	
CCA at -18°	900 amp
Volts	12V
Quantity	2
Extreme Duty Battery (Standard Weather)	
CCA at -18°	1,125 amp
Volts	12V
Quantity	2
Extreme Duty Battery (Cold Weather Plus)	
CCA at -18°	1,400 amp
Volts	12V
Quantity	2
Basic Alternator	115 amps at 24V
Maximum Alternator	150 amps at 24V
Heavy Duty Alternator	200 amps at 24V

Service Refill Capacities			
Standard Circle Drive	7 L	1.8 gal	
High Performance Circle Drive	9.5 L	2.5 gal	
Cooling System	43 L	11.4 gal	
Diesel Exhaust Fluid (DEF) Tank	17 L	4.5 gal	
Engine Crankcase	20 L	5.3 gal	
Fuel Tank	371 L	98.0 gal	
Hydraulic System	60 L	15.9 gal	
Tandem Housing (each)	70 L	18.5 gal	
Transmission and Differential	68 L	18.0 gal	
Circle			
Section	Rolled Ring Forging		
Number of Teeth	64		
Rotation	360°		

Moldboard (Size)	12 ft Moldbo	oard	14 ft Moldbo	oard	14 ft Plus M	oldboard
Height	609.5 mm	24.0 in	609.5 mm	2.0 ft	686 mm	27.0 in
Width	3.7 m	12.1 ft	4.3 m	14.1 in	4.3 m	14.1 in
Thickness	22 mm	0.9 in	22 mm	0.9 in	25 mm	1.0 in
Arc Radius	413 mm	16.3 in	413 mm	16.3 in	413 mm	16.3 in
Throat Clearance	125 mm	4.9 in	117 mm	4.6 in	83 mm	3.3 in
Cutting Edge						
Height	152.4 mm	6.0 in	203.2 mm	8.0 in	203.2 mm	8.0 in
Width	1.8 m	5.9 ft	2.1 m	6.9 ft	2.1 m	6.9 in
Thickness	15.9 mm	0.6 in	19 mm	0.7 in	19 mm	0.7 in
Height (Cutting Edges with Moldboard)	535.3 mm	21.1 in	563 mm	22.2 in	563 mm	22.2 in
Width (Cutting Edges with Moldboard)	3.7 m	12.1 ft	4.3 m	14.1 ft	4.3 m	14.1 ft
End Bit					·	
Height	449.2 mm	17.7 in	449.2 mm	17.7 in	511.2 mm	20.1 in
Width	152.4 mm	6.0 in	152.4 mm	6.0 in	235 mm	9.3 in
Thickness	15.9 mm	0.6 in	15.9 mm	0.6 in	12.5 mm	0.5 in
Height (Cutting edges with Moldboard)	553.6 mm	21.8 in	553.6 mm	21.8 in	577.2 mm	22.7 in
Width (Cutting edges with Moldboard)	3.7 m	12.1 ft	3.7 mm	12.1 ft	4.3 mm	14.1 ft
Drawbar Circle Moldboard						
Circle Drive			360° of Blade Rot	ation		
Link Bar			7 Positions to adju	ist the drawba	r circle moldboard	l range of mo
Drawbar Shoes			6 with replaceable	wear strips		

All data applies to all 140 configurations (Non-AWD, AWD, LVR, and JS) unless otherwise noted

Standards	
Cab Rollover Protective Structure (ROPS)	ISO 3471:2008
Cab Fallover Protective Structure (FOPS)	ISO 3449:2005, Level II
Brakes	ISO 3450:2011; AIS-143:2018
Steering	ISO 5010:2019

Sound Standards	
Sound	ISO 6395:2008 ISO 6396:2008
Spectator Sound Level – Non-AWD	105 dB(A)
Spectator Sound Level – AWD	105 dB(A)
Operator Sound Level – Joystick	69 dB(A)
Operator Sound Level – Lever/ Steering Wheel	69 dB(A)

- The dynamic spectator sound power level measurements are performed according to the dynamic test procedures that are specified in ISO 6395:2008. The measurements were conducted at 70% of the maximum engine cooling fan speed. The machine was equipped with sound suppression system.
- The dynamic operator sound pressure level measurements are performed according to the dynamic test procedures that are specified in ISO 6396:2008. The measurements were conducted at 70% of the maximum engine cooling fan speed, with the cab doors and the cab windows closed. The cab was properly installed and maintained. The machine was equipped with sound suppression system.

Air Conditioning System

- The air conditioning system on this machine contains the fluorinated greenhouse gas refrigerant R134a or R1234yf. Refer to the machine labeling for identification of the gas.
- If equipped with R134a (Global Warming Potential = 1430), the system contains 1.6 kg (3.5 lb) of refrigerant which has a CO₂ equivalent of 2.288 metric tonnes (2.521 tons).

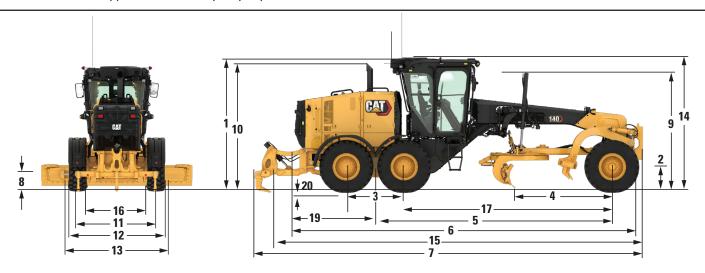
nless otherwise noted.		
Rear Ripper/Scarifer		
Ripping Depth Maximum	424 mm	16.7 in
Ripper Shank Holder	5	
Ripper Shank Holder Spacing		
Minimum	523.4 mm	20.6 in
Maximum	543.3 mm	21.4 in
Scarifier Depth Maximum	264 mm	10.4 in
Scarifier Shank Holders	9	
Scarifier Shank Spacing		
Minimum	255.7 mm	10.1 in
Maximum	277.7 mm	10.9 in
Penetration Force		
Non-AWD	84.6 kN	19018.8 lbf
AWD	84.6 kN	19018.8 lbf
Pryout Force		
Non-AWD	104 kN	23380. lbf
AWD	121.4 kN	27291.8 lbf
Machine Length Increase, Beam Raised	649.2 mm	25.6 in
Scarifier		
Front, V-Type		
Working Width	1205 mm	47.4 in
Scarifying Depth, Maximum	467 mm	18.4 in
Scarifier Shank Holders	5 / 11	
Scarifier Shank Holder Spacing	116 mm	4.6 in
Mid, V-Type		
Working Width	1781 mm	70.1 in
Scarifying Depth, Maximum	292 mm	11.5 in

	STANDARD		TOP ADJUS	T	HIGH DEDE	DRMANCE CIRCL
Circle centershift with 14 ft moldboard	STANDARD		TOP ADJUS) I	niun PENT	JRIVIAINGE GIRGE
Left	724 mm	28.5 in	724 mm	28.5 in	724 mm	28.5 in
Right	740 mm	29.1 in	740 mm	29.1 in	740 mm	29.1 in
Moldboard side shift with 17.5/R25 MX12 tires	/40 111111	29.1 111	/40 IIIII	29.1 111	/40 IIIII	29.1 111
Left	821 mm	32.3 in	958 mm	37.7 in	958 mm	37.7 in
Right	947 mm	37.3 in	815 mm	32.1 in	815 mm	32.1 in
Maximum shoulder reach outside tires with (12 ft moldboard)	747 IIIII	37.3 m	613 IIIII	32.1 111	013 mm	32.1 III
Left	1830 mm	72.0 in	1973 mm	77.7 in	1973 mm	77.7 in
Right	1948 mm	76.7 in	1797 mm	70.7 in	1797 mm	70.7 in
Maximum shoulder reach outside of tires (14 ft moldboard)						
Right	2496 mm	98.3 in	2632 mm	103.6 in	2632 mm	103.6 in
Left	2612 mm	102.8 ft	2482 mm	97.7 in	2482 mm	97.7 in
Maximum blade position angle (both sides)			104°	(L) / 101.7° (R)		
Maximum lift above ground	447 mm	17.6 in	436 mm	17.2 in	436 mm	17.2 in
Maximum depth of cut	640 mm	25.2 in	640 mm	25.2 in	640 mm	25.2 in
Maximum blade tip						
Forward	50°		50°		50°	
Rear	5°		5°		5°	
BLADE RANGE (AWD)						
	STANDARD		TOP ADJUS	т	HIGH PERF	DRMANCE CIRCL
Circle centershift with 14 ft moldboard						
Left	724 mm	28.5 in	724 mm	28.5 in	724 mm	28.5 in
Right	740 mm	29.1 in	740 mm	29.1 in	740 mm	29.1 in
Moldboard side shift with 17.5/R25 MX12 tires						
Left	821 mm	32.3 in	958 mm	37.7 in	958 mm	37.7 in
Right	947 mm	37.3 in	815 mm	32.1 in	815 mm	32.1 in
Maximum shoulder reach outside tires with (12 ft moldboard)						
Left	1759 mm	69.3 in	1902 mm	74.9 in	1902 mm	74.9 in
Right	1877 mm	73.9 in	1726 mm	68.0 in	1726 mm	68.0 in
Maximum shoulder reach outside of tires (14 ft moldboard)						
Maximum shoulder reach outside of tires	2425 mm	95.5 in	2561 mm	100.8 in	2561 mm	100.8 in
Maximum shoulder reach outside of tires (14 ft moldboard) Right Left	2425 mm 2541 mm	95.5 in 100.0 ft	2561 mm 2411 mm	100.8 in 94.9 in	2561 mm 2411 mm	100.8 in 94.9 in
Maximum shoulder reach outside of tires (14 ft moldboard) Right Left	2541 mm		2411 mm			
Maximum shoulder reach outside of tires (14 ft moldboard) Right Left Maximum blade position angle (both sides)			2411 mm	94.9 in		
Maximum shoulder reach outside of tires (14 ft moldboard) Right Left Maximum blade position angle (both sides) Maximum lift above ground	2541 mm	100.0 ft	2411 mm 104°	94.9 in (L) / 101.7° (R)	2411 mm	94.9 in
Maximum shoulder reach outside of tires (14 ft moldboard) Right Left Maximum blade position angle (both sides) Maximum lift above ground Maximum depth of cut	2541 mm 447 mm	100.0 ft 17.6 in	2411 mm 104° 436 mm	94.9 in (L) / 101.7° (R) 17.2 in	2411 mm 436 mm	94.9 in 17.2 in
Maximum shoulder reach outside of tires (14 ft moldboard) Right	2541 mm 447 mm	100.0 ft 17.6 in	2411 mm 104° 436 mm	94.9 in (L) / 101.7° (R) 17.2 in	2411 mm 436 mm	94.9 in 17.2 in

All data applies to all 140 configurations (Non-AWD, AWD, LVR, and JS) unless otherwise noted.

Dimensions

All dimensions are approximate and may vary dependent on tire selection. Dimensions below are calculated with 14.0R24 tires.



1 Height – Top of Cab	3454 mm	136.0 in
2 Height	-	
Front Axle Center	612 mm	24.1 in
3 Length – Between Tandem Axles	1498 mm	59.0 in
4 Length		
Front Axle to Moldboard	2564 mm	100.9 in
5 Length		
Front Axle to Rear Axle	6136 mm	241.6 in
6 Length		
Front Tire to Rear of Machine (Non AWD)	8911 mm	350.8 in
7 Length – Push Plate to Ripper	10297 mm	405.4 in
8 Ground Clearance at Rear Axle	333 mm	13.1 in
9 Height to Top of Cylinders	3044 mm	119.8 in
10 Height to Exhaust Stack	3313 mm	130.4 in
11 Width – Rear Tire Center Lines	2087 mm	82.2 in
12 Width – Outside Rear Tires	2532 mm	99.7 in
		· · · · · · · · · · · · · · · · · · ·

13 Width – Outside Front Tires		
LVR Configuration, Tandem – Non-AWD	2521 mm	99.3 in
Joystick Configuration, Tandem – Non-AWD	2583 mm	101.7 in
LVR Configuration, AWD	2667 mm	105.0 in
Joystick Configuration, AWD	2667 mm	105.0 in
14 Maximum Height With Attachments		
LVR Configuration	2521 mm	99.3 in
Joystick Configuration	2583 mm	101.7 in
15 Length – Push Plate to Raised Ripper	9963 mm	392.2 in
16 Width – Inside Rear Tires	1642 mm	64.6 in
17 Length		
Front Axle to Articulation Hitch	5292 mm	208.3 in
18 Length – Rear Axle to Articulation Hitch	844 mm	33.2 in
19 Length – Rear Axle to Rear of Machine	2099 mm	82.6 in
20 Height – Tire Deflection at Performance Weight	64.5 mm	2.5 in

Optional Tire Arrangements		
Rim Size	Wheel Group	Tires
9 × 24	Single-Piece	14.00-24
10 × 24	Multi-Piece	14.00-24
14 × 25	Multi-Piece	17.5R25

Note: Consult your dealer for individual tire width, size and brand.

140 Standard and Optional Equipment

Standard and Optional Equipment

Standard and optional equipment may vary. Consult your Cat® dealer for details.

	Standard	Optional
OPERATOR ENVIRONMENT		·
"B" pillar mirrors	✓	
Adjustable steering wheel/lever controls	✓	
Air suspension seat	✓	
AM/FM/Bluetooth®/WB radio		✓
Auxiliary heaters	✓	
Base cab	✓	
Cab storage	✓	
CB radio ready		✓
Cell phone holder	✓	
Coat hook	✓	
Cup holder	✓	
Defrost fans		✓
Differential lock, manual (LVR)	✓	
Differential lock, automatic (JOY)	✓	
Digital blade slope meter (LVR)		✓
Digital blade slope meter (JOY)	✓	
Dome interior light	✓	
Electric throttle control	✓	
Entertainment radio ready (LVR)		✓
Entertainment radio ready (JOY)	✓	
Heated and ventilated premium seat		✓
Heating/cooling cab system	✓	
Information display screen	✓	
Lower front wipers		✓
Rear sun shades	✓	
Rear window screen		✓
ROPS/FOPS	✓	
Satellite radio		✓
Seat belt	✓	
Vinyl seat	✓	
Wipers, front	✓	
Wipers, rear		✓
SAFETY		
Back-up alarm	✓	
Grab rails	✓	
Horn	✓	
Hydraulic brakes	✓	
Hydraulic system - integrated dead engine implement lower	✓	
Hydraulic system - integrated work port pressure relief	✓	
License plate bracket		✓
Manual lock out (LVR)		✓
Operator Presence System	✓	
Parking brake	✓	
Rearview camera		✓
Rearview mirror	✓	
Secondary steering system		✓
Side view mirrors		✓
Tandem toolbox	✓	

	Standard	Optional
SAFETY (CONTINUED)		
Tandem walkways	✓	
Warning beacon mounts		✓
Integrated hazard lights		✓
Sound suppression		✓
POWERTRAIN		
Cat® C7.1	✓	
Eco mode	✓	
Reversing fan (LVR)		√
Reversing fan (JOY)	✓	
Transmission with Autoshift		√
High-speed engine oil drain		√
Ecology drain	✓	
Cold weather package		✓
Cold weather package plus		✓
Engine idle shutdown	✓	
Shifter with upshift/downshift rocker	✓	
All-Wheel Drive (AWD)		✓
DRAWBAR CIRCLE MOLDBOARD		
12 ft moldboard	✓	
14 ft moldboard		✓
Blade lift accumulators		✓
High Performance Circle		✓
Circle drive slip clutch	✓	
Circle saver		✓
Standard drawbar circle moldboard	✓	
Top adjust circle		✓
High Performance Circle		✓
ELECTRICAL		
Sealed alternator	✓	
150A brushed alternator	✓	
200A brushed alternator		✓
Reversing lights	✓	
Breaker panel	✓	
900 CCA (Tier 3)	✓	
1,125 CCA heavy duty batteries	✓	
(Tier 4 Final / Stage V)		
LED lights	√	
Low light and high light bars	✓	
Snow wing LED lights		✓
Drop down rear lights and turn signals	✓	
SERVICE AND MAINTENANCE		
Ground-level DEF and Fuel Fill	· ·	
Grouped location for engine oil and fuel filters	√	
Extended life coolant	√	
Next generation fluid filters	✓	
Engine service light		
Remote flash	√	
PM alerts	✓	

140 Standard and Optional Equipment (Continued)

Standard and Optional Equipment (continued)

Standard and optional equipment may vary. Consult your Cat® dealer for details.

	Standard	Optional
GUARDS		
Fender		✓
Cover, under cab platform		✓
Steering Cylinder Guards (AWD only)		✓
VERSATILITY		
Towing hitch		✓
L3 tires		✓
TIRES		
14-24		✓
17.5-25		✓
14.0R24		✓
17.5R25		✓
550/65R25		\checkmark
ATTACHMENTS AVAILABLE FROM FACTORY		
Lift Groups		✓
Counterweight		✓
Push block		✓
Mid-Machine Scarifier (MMS)		✓
Rear Ripper/Scarifier		✓
Moldboards		✓
Front Blade		✓
Tow hitch		✓
Grader Bits on 14 ft moldboard		✓
ATTACHMENTS		
Lift Groups		✓
Counterweight		✓
Push block		✓
Mid-Machine Scarifier (MMS)		✓
Rear Ripper/Scarifier		✓
Moldboards		✓
Front Blade		✓
Snow Wings		✓
V-Plow		✓
Straight Plow		✓
Brooms		✓
One-way plow		✓
Angling plow		✓
U-V plow		√
Trip edge plow		✓

-	Standard	Optional
TECHNOLOGY		
Attachment Ready Option (ARO) (JOY)	✓	
Attachment Ready Option (ARO) (LVR)		✓
Cat® Grade 3D		✓
Cross Slope Assist (JOY)	✓	
Cross Slope Assist (LVR)		✓
RTK corrections radios for Cat Grade with 3D mastless		✓
Stable Blade (JOY)	✓	
Stable Blade (LVR)		✓
VisionLink™		✓
Rear lights with LED lighting		✓
LED lights		✓
Low light and high light bars		✓
Snow wing LED lights		✓
Drop down rear lights and turn signals		✓
People detect		✓
Tire Pressure Monitoring System (TPMS)		✓
E-fence (JOY)	✓	
Auto articulation (JOY)	✓	
Cat Production Measurement (CPM): efficiency coach and application segmentation		✓

140 Motor Grader Environmental Declaration

The following information applies to the machine at the time of final manufacture as configured for sale in the regions covered in this document. The content of this declaration is valid as of the date issued; however, content related to machine features and specifications are subject to change without notice. For additional information, please see the machine's Operation and Maintenance Manual.

For more information on sustainability in action and our progress, please visit https://www.caterpillar.com/en/company/sustainability.

Engine

- The Cat® C7.1 engine is available in configurations that meet U.S. EPA Tier 4 Final and EU Stage V emission standards or equivalent to U.S. EPA Tier 2, or equivalent to U.S. EPA Tier 3 and EU Stage IIIA.
- Cat engines meeting Brazil MAR-1, equivalent to U.S. EPA Tier 3 and EU Stage IIIA, are compatible with diesel fuel blended with the following lower-carbon intensity fuels up to:
 - √ 20% biodiesel FAME (fatty acid methyl ester)*
 - √ 100% renewable diesel, HVO (hydrotreated vegetable oil) and GTL (gas-to-liquid) fuels
- Cat engines emitting equivalent to U.S. EPA Tier 2, or equivalent to U.S. EPA Tier 3 and EU Stage IIIA, are compatible with diesel fuel blended with the following lower-carbon intensity fuels up to:
 - ✓ 100% biodiesel FAME (fatty acid methyl ester)**
 - √ 100% renewable diesel, HVO (hydrotreated vegetable oil) and GTL (gas-to-liquid) fuels

Refer to guidelines for successful application. Please consult your Cat dealer or "Caterpillar Machine Fluids Recommendations" (SEBU6250) for details.

- *Engines with no aftertreatment devices can use higher blends, up to 100% biodiesel. For use of blends higher than 20% biodiesel, consult your Cat dealer.
- **For use of blends higher than 20% biodiesel, consult your Cat dealer.

Air Conditioning System

- The air conditioning system on this machine contains the fluorinated greenhouse gas refrigerant R134a or R1234yf. Refer to the machine labeling for identification of the gas.
- If equipped with R134a (Global Warming Potential = 1430), the system contains 1.6 kg (3.5 lb) of refrigerant which has a CO₂ equivalent of 2.71 metric tonnes (2.674 tons).

Paint

- Based on best available knowledge, the maximum allowable concentration, measured in parts per million (PPM), of the following heavy metals in paint are:
- Barium < 0.01%
- $\, Cadmium \leq 0.01\%$
- Chromium < 0.01%
- Lead < 0.01%

Sound Performance

Spectator Sound Level – Non-AWD (ISO 6395:2008) 105 dB(A)

Spectator Sound Level – AWD (ISO 6395:2008) 105 dB(A)

Operator Sound Level - Joystick (ISO 6396:2008) 69 dB(A)

Operator Sound Level – Lever/Steering Wheel (ISO 6396:2008) 69 dB(A)

 The dynamic spectator sound power level measurements are performed according to the dynamic test procedures that are specified in ISO 6395:2008. The measurements were conducted at 70% of the maximum engine cooling fan speed. The machine was equipped with a sound suppression system.

Oils and Fluids

- Caterpillar factory fills with ethylene glycol coolants. Cat Diesel Engine Antifreeze/Coolant (DEAC) and Cat Extended Life Coolant (ELC) can be recycled. Consult your Cat dealer for more information.
- Cat Bio HYDOTM Advanced is an EU Ecolabel approved biodegradable hydraulic oil.
- Additional fluids are likely to be present, please consult the Operations and Maintenance Manual or the Application and Installation guide for complete fluid recommendations and maintenance intervals.

Features and Technology

- The following features and technology contribute to fuel savings and/ or carbon reduction. Features may vary. Consult your Cat dealer for details.
- Eco mode minimizes fuel consumption for light application.
- Engine Idle Shutdown Timer reduces fuel burn, greenhouse gas emissions and unnecessary idle time by shutting down the machine after a preset idling period.
- Cat Grade helps reduce fuel burn and greenhouse gas emissions by enabling you to achieve grade faster and more accurately by automating blade actions.
- Cut maintenance costs with extended service intervals next generation filters
- Improve jobsite efficiency with lower operating costs with VisionLinkTM insights.

Recycling

 The materials included in machines are categorized as below with approximate weight percentage. Because of variations of product configurations, the following values in the table may vary.

Material Type	Weight Percentage
Steel	81.95%
Iron	11.90%
Nonferrous Metal	1.45%
Mixed Metal	0.04%
Mixed Metal and Nonmetal	2.47%
Plastic	0.51%
Rubber	0.07%
Mixed Nonmetallic	0.44%
Fluid	0.28%
Other	0.56%
Uncategorized	0.33%
Total	100%

A machine with higher recyclability rate will ensure more efficient usage
of valuable natural resources and enhance end-of-life value of the product.
According to ISO 16714 (Earthmoving machinery – Recyclability and
recoverability – Terminology and calculation method), recyclability rate is
defined as percentage by mass (mass fraction in percent) of the new machine
potentially able to be recycled, reused, or both.

All parts in the bill of material are first evaluated by component type based on a list of components defined by the ISO 16714 and Japan CEMA (Construction Equipment Manufacturers Association) standards. Remaining parts are further evaluated for recyclability based on material type. Because of variations of product configurations, the following value in the table may vary.

Recyclability – 98%





For more complete information on Cat products, dealer services, and industry solutions, visit us on the web at www.cat.com.

Materials and specifications are subject to change without notice. Featured machines in photos may include additional equipment. See your Cat dealer for available options.

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