

# Cat® 825K Soil Compactor

### Safe and Comfortable

- Improved ingress/egress with a totally redesigned cab with flip up armrest
- Keep your operators informed about machine conditions and operation with VIMS™ 3G machine monitoring system
- Safety and visibility enhanced with optional rearview camera
- Preferred temperature settings maintained with automatic climate control
- Operator productivity enhanced with new membrane switch panels, keyed ignition and E-H parking brake switch
- Improved comfort with low operator sound levels
- Improved spectator sound levels and optional low sound packages
- New angled stairway provides safe accessibility to the cab and key service points

### Easy to Service

- Easier access and in a controlled environment, electronics bay is located inside the cab
- Focused on safety with ground level or platform access to most major components
- Ground level emergency shutdown, battery disconnect, stairway light switch
- Quick visual inspection and minimize fluid contamination with sight gauges for coolant, transmission, and hydraulic oil
- Electronic air inlet restriction indicator
- Designed for ease of service and inspection
  - Swing out fuel, hydraulic oil coolers and condenser
  - Centralized grease points

## **Built for Production, for Your Efficiency**

- Powerful, responsive, fuel-efficient Cat® C15 engine with ACERT™ Technology
- · Reliable performance, long life, low emissions
- · High productivity and excellent fuel efficiency
- Meets U.S. EPA Tier 4 Final/EU Stage IV emission standards or meets U.S. EPA Tier 3/EU Stage IIIA equivalent emission standards.
- Tier 4 Cat Clean Emissions Module contains a Diesel Oxidation Catalyst, Diesel Particulate Filter and Cat Regeneration System, utilizing SCR technology
- Regeneration is completely automatic and does not interrupt the machine's work cycle
- Increase productivity, efficiency, and consistency with innovative Cat Compaction Control technology
- Experience maximum responsiveness and control with Steering and Transmission Integrated Control System (STIC™)
- Conserve more fuel with the automatic engine and electrical system shutdown
- Transfer more power to the ground and optimize fuel efficiency with the lock up torque converter
- Achieve greater momentum on grades and fuel savings by carrying that momentum through the shift points with the all new Single Clutch Speed Shifting (SCSS) transmission controls
- Operators experience less fatigue with throttle lock to maintain engine speed



# **Cat 825K Soil Compactor**

Engine			
Engine Model	Cat C15 ACERT		
	Meets U.S. EPA Tier 4 Final/EU Stage IV emission standards or meets U.S. EPA Tier 3/EU Stage IIIA equivalent emission standards.		
Rated Power (Net SAE J1349)	302 kW	405 hp	
Rated Power (Net ISO 9249)	302 kW	405 hp	
Gross Power	324 kW	435 hp	
Net Power			
Direct Drive – Gross Power	307 kW	412 hp	
Converter Drive – Gross Power	324 kW	435 hp	
Maximum 'Net' Torque @ 1,300 rpm	2005 N⋅m	1,478.8 lbf-ft	
Max Altitude w/out Derating (Tier 4 Final/Stage IV Equivalent)	2834 m	9,298 ft	
Max Altitude w/out Derating (Tier 3/Stage III Equivalent)	2773 m	9,098 ft	
Bore	137.2 mm	5.4 in	
Stroke	171.4 mm	6.7 in	
Displacement	15.2 L	927.6 in <sup>3</sup>	

Transmission				
	Forv	vard	Reve	erse
First	5.5 km/h	3.4 mph	6.2 km/h	3.9 mph
Second	9.7 km/h	6.0 mph	11.1 km/h	6.9 mph
Third	17.2 km/h	10.7 mph	19.7 km/h	12.2 mph

Hydraulic System			
Main Relief Pressure	24 100 kPa	3,495 psi	
Bore	120 mm	4.7 in	
Stroke	1070 mm	42.1 in	
Steering System – Circuit	Double Acting – End Mounted		
Vehicle Articulation	Angle 86°		

Axles		
Front	Planetary – Fixed	
Rear	Planetary – Oscillating	
Oscillation Angle	±8°	

Wheels and Tips		
Diameter with Tips	1672 mm	5 ft 5.8 in
Drum Diameter	1299 mm	4 ft 3.1 in
Drum Width	1125 mm	3 ft 8.3 in

Service Refill Capacities			
Cooling System	116 L	30.6 gal	
Engine Crankcase	34 L	9.0 gal	
Transmission	66 L	17.4 gal	
Fuel Tank	782 L	206.6 gal	
Diesel Exhaust Fluid Tank (Tier 4 Final/Stage IV Equivalent)	32 L	8.5 gal	
Differentials and Final Drives – Front	100 L	26.4 gal	
Differentials and Final Drives – Rear	110 L	29.1 gal	
Hydraulic Tank Only	134 L	35.4 gal	

All non-road U.S. EPA Tier 4 Final, EU Stage IV, and Japan 2014 (Tier 4 Final) diesel engines are required to use:

- Ultra Low Sulfur Diesel (ULSD) fuels containing 15 ppm (mg/kg) sulfur or less. Biodiesel blends up to B20 are acceptable when blended with 15 ppm (mg/kg) sulfur or less ULSD and when the biodiesel feedstock meets ASTM D7467 specifications.
- Cat DEO-ULS™ or oils that meet the Cat ECF-3, API CJ-4, and ACEA E9 specifications are required.
- Diesel Exhaust Fluid (DEF) that meets all requirements defined in ISO 22241-1.

Weight			
Operating Weight	35 528 kg	78,326 lb	
Dimensions			
Height to Top of Hood	3162 mm	10 ft 4.5 in	
Height to ROPS/Canopy	4059 mm	13 ft 3.8 in	
Height to Top of Cab with Strobe	4381 mm	14 ft 4.5 in	
Ground Clearance to Bumper	810 mm	2 ft 7.9 in	
Center Line of Rear Axle to Edge of Counterweight	2830 mm	9 ft 3.4 in	
Hitch to Center Line of Front Axle	1850 mm	6 ft 1 in	
Wheelbase	3700 mm	12 ft 2 in	
Length with Blade on Ground (straight blade) – Blade at Wheel Tip Plane	8561 mm	28 ft 1 in	
Length with Blade on Ground (straight blade) – Blade at Wheel Drum Plane	8586 mm	28 ft 2 in	
Ground Clearance to Trunnion	450 mm	1 ft 5.7 in	
Ground Clearance to Hitch	492 mm	1 ft 7.4 in	
Width over Wheels	3650 mm	11 ft 11.7 in	
Turning Radius – Inside of Pusharms	2627 mm	8 ft 7.4 in	
Turning Radius Blade – Inside	3103 mm	10 ft 2 in	
Turning Radius Blade – Outside	7300 mm	23 ft 11 in	
Width over End Bits (straight blade)	4628 mm	15 ft 2.2 in	
Maximum Depth of Cut (straight blade)	602 mm	1 ft 11.7 in	
Maximum Lift above Ground (straight blade)	958 mm	3 ft 1.7 in	
Capacity, Rated (straight blade)	$3.73  m^3$	4.88 yd³	

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